BISPLATE® 70

Bisalloy Steels

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Applications

BISPLATE® 70 – a low carbon, low alloy, high strenght structural steel exhibiting excellent cold formability and low temperature fracture toughness. BISPLATE® 70 can be welded with minimal preheat and has excellent low temperature fracture toughness. The combination of BISPLATE® 70's mechanical properties and ease of fabrications offers economical advantages in many structural applications such as:

- Transport Equipment (trays/low loaders/outriggers)
- Storage Tanks (water/oil/gas)
- High Rise Buildings (columns/transfer beams)
- Lifting Equipement (mobile/overhead cranes)
- Mining Equipment (dump trucks trays/structural applications)
- Longwall Mining Supports

Chemical Composition

Thickness (mm)		C	P	Mn	Si	S	Cr	Mo	B	CE(IIW)+	CET+
5<16	Maximum	0.18	0.025	1.5	0.25	0.008	0.25	0.25	0.002	0.40	0.29
≥16-80	Maximum	0.20	0.025	1.5	0.25	0.008	0.30	0.25	0.002	0.50	0.35
>80-100	Maximum	0.18	0.025	1.5	0.25	0.008	1.20	0.25	0.002	0.58	0.34

+Typical Average

Tensile Properties

	0.2% Proof Stress	Tensile Strength	Elongation in 50mm G.L.
Specification	600 MPa (min)*	690-830 MPa*	20% (min)*
Typical	670 MPa	760 MPa	28%

*Dependant on Plate Thickness

Charpy Impact Properties (Longitudinal)

Plate Thickness (mm)	Energy (J) (min)	Test Temp (°C)
5	By Agmt	-20
6-9.5	40	-20
9.5-<12	60	-20
12-100	75	-20

Plate Thickness* (mm)	Energy (J) (min)	Test Temp (°C)
5-100	40	-40

*10 x 10mm sample

Hardness

Typical 230 HB

Testing

BISPLATE 70® is manufactured in accordance with AS/NZS 3597 Grade 600.
All testing is NATA approved.

Reference Specifications

Welding according to AS/NZS 1554 parts 4 and 5, WTIA Technical Note 15

Equivalent Specifications

BISPLATE 70® is equivalent to:
- ASTM A533 A Class 3
- ISO 4950-3 Grade E550 & E620
- ISO 9328-4 Grade P550TQ & P620TQ

Manufacturing Tolerances

In accordance with AS/NZS 1365.

Tighter tolerances may be available on negotiation.

Surface Finish

Shotblasted

Plate Colour Code

Lime Green

Fabrication

For advice on fabrication refer to relevant Bisalloy technical brochures.
Contact Bisalloy direct or visit www.bisalloy.com.au.

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